

Receiving Report

Date: 13/5/3

Supplier: Warren

Packing Slip: Yes No
Invoice: Yes No
Receipt: Cash Cr

Batch No: M126 5/3

Dart P/O: 149946

Release Note Attached: Yes No N/A
Waybill Attached: Yes No
Shipment Complete: Yes No N/A
QC6 Inspection ~~048~~ N/A
Work Order ~~16~~ N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) **Level 12**

Production/Admin:

Date

Received/Costing

Initial

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 1132741
Date...: 05/02/2013

PACKING SLIP

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	C. Gee	PO19745	
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered
01 1000 /FT	Fax all papers to Linda Lacelle 613-632-1053 STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4'X .065 A554 STS .750 .750 .065 304APC Tariff Number: 7306.40.00.10 Cust. part#: M304TS0.750W.065 HT#.....: D1F0	rev:01/11 GD			
02 500 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304.41.19.90 Cust. part#: M304TR0.500W.035 HT#.....: YT14604 HT#.....: YT3253	Total... 11B698	50 5	100/FT 400/FT 500/FT	
03 100 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .049 A213 STS .500 .049 304L Tariff Number: 7304.41.19.90 Cust. part#: M304TR0.500W.049 HT#.....: 11B698	Total... Total...	5	100/FT 100/FT	
04 300 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304.41.99.90 Cust. part#: M304TR0.750W.049 HT#.....: YX1107-515	Total... Total...	15 15	300/FT 300/FT	
05 60 /FT	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T1.000W065 HT#.....: F00015667	Total... 73/6/3	5	60/FT 60/FT	

No. of Bdls Crate

0 / 1

Total Weight.....:

841

Customers.: _____



A Marmon Distribution Services / Berkshire Hathaway Company



CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type: 304/304LSize: 0.750"x 0.750"x 0.065"x 240.000"Finish: As WeldedYour P.O. #: MX5290Item Code: STO.750.750.065HEAT NO.: D1F0COIL NO.: 02D1F0 B813 (5107)

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0260	1.7170	0.0330	0.0010	0.3110	18.2620	N/R	8.0760
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0740	N/R	N/R		

MECHANICAL PROPERTIES:

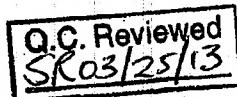
YIELD STRENGTH P.S.I.	TENSILE STRENGTH P.S.I.	ELONGATION %	HARDNESS
48600	94550	51.63	80 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 03/20/2013

Rob Kaminski

Metallurgical Lab Technician



355-500-035 324



SHANGHAI CRYSTAL PALACE PIPE CO., LTD.

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL PALACE

ISO9001:2000; PED Material CERTIFICATE (No.QAC0021058/A)

DATE OF ISSUE: 2011/2/1

MILL TEST CERTIFICATE

CERTIFICATE NO. 2010-11-9-C-1

P.O.NO.: VN7231

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT

HEAT NO. YT3253

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	<0.035	<2.00	<0.040	<0.030	<0.75	8.0~12.0	18.0~20.0
RESULTS (LADLE)	0.025	0.74	0.039	0.002	0.41	8.08	18.34

PHYSICAL PROPERTIES

O.D. (inch)	W.T. (inch)	Length (feet)	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
0.500	0.035	20	W10-12-12	25	40	340	695	66.0	OK	OK	73	OK (DRILLED HOLE)

-304L * YT3253 * 1000667 * VN7231 * 3/29/2011

REMARKS:
AS PER ASTM A213-09b/ASME SA213-07
WALL THICKNESS TOLERANCE AS PER ASTM A269-08
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E

SOLUTION HEAT TREATMENT :1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-11-02-04

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

MANAGER OF QUALITY ASSURANCE DEPARTMENT

Q.C. REVIEWED

DATE

INITIAL

RETESTED

INITIAL



MILL INSPECTION CERTIFICATE



CHANGSHI WAI SIN SPECIALTY CO LTD

EN 10204 3.1

CUSTOMER: MARMON/KEystone Canada Inc.
2012/05/04

CUSTOMER:		MARMONKESTONE CANADA INC.
		HEAT NO.:
		119698
		CONDITION: COLD FINISHED, ANNE
		CERTIFICATE NO.:
		20120505
COMMODITY: STAINLESS STEEL SEAMLESS TUBE		GRADE:
		(TP 304)

CUSTOMER:	MARMONKEY'S STONE CANADA INC.
DATE:	2012/05/04
COMMODITY: STAINLESS STEEL SEAMLESS TUBE	
HEAT NO.:	175698
CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END	
CERTIFICATE NO.:	20120504024034
GRADE:	TP 304L
GENERAL CONDITIONS:	

ELEMENTS	L	SI	MM	P
SPECIFICATION	MIN			
RESULTS (LADLE)	0.022	0.370	1.780	0.033
RESULTS (PRODUCT)	0.016	0.390	1.699	0.034
SIZE(mm) (DX" X WT")	PACKAGE NO.	Pieces	WEIGHT FT	(
0.5000.049	40-1#	275	3500	6
TOTAL:		275	5500	6
REMARK:				
AS PER ASTM A213-11, ASME SA213-10/ASTM A269-10				
ASTM A1016				

NACE MR 0175
PO BX264
IC TEST PER ASTM A262, PRACTICE E
MATERIAL FREE FROM MERCURY CONTAMINATION
NO REPAIR BY WELDING
MADE IN CHINA HRB MAX 80 400#POLISHED
ADDRESS: 564 RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, J
LENGTH:20F

ADDRESS: 564 RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566280 FAX: +86-512-52568021
WLCS-OP-T24-06

JUL 11 2012

KAISER

ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
61-18028-1		AT/1.065/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
623471	001		08/13/2012	F00015667	6061	T6	
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
655.000 LB	243.000 PCS		604145			12.000 FT	
SHIP TO:				SOLD TO:			
MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA				MARMON/KEYSTONE CORP 1000 REMINGTON BLVD. SUITE 305 BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
F00015667	0001	1	42.6	39.3	17.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D70195	.64	.32	.23	.05	1.00	.08	.07	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 1.000"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/5E
WE TAKE EXCEPTION TO PARA. 572.1., Per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Plant Serial: 00055337
Kaiser Order Number: 623471
Line Item: 001

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

Brian J. Latting

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting

Q.C. Reviewed
5R09/04/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19745**

Purchase Order Date 5/01/13

PO Print Date 5/01/13

Page Number 1 of 2

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

110513

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
~~05/01/13~~

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
	Vendor Part Number						
1	M304TS0.750W.065	304 SQ Tube .75x.75x.065W	5/03/13	1,000.00	TST ground	\$1.6200	\$1,620.00
			Yes	f			
		Special Inst:	MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A260 MILL FINISH				
2	M304TR0.500W.035	304 RD Tube .500 x .035W	5/03/13	500.00	TST ground	\$0.8700	\$435.00
			Yes	f			
		Special Inst:	MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269				
3	M304TR0.500W.049	304 RD Tube .500 x .049W	5/03/13	100.00	TST ground	\$1.1200	\$112.00
			Yes	f			

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 2

Change Date: 5/01/13

PURCHASE ORDER

Purchase Order ID **PO19745**

Purchase Order Date 5/01/13

PO Print Date 5/01/13

Page Number 2 of 2

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name

Vendor Phone 800 361 8142
Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

4	M304TR0.750W.049	304 RD Tube .750 x .049W	5/03/13	300.00	TST ground	\$1.9500	\$585.00
			Yes	f			

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

5	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065W	5/03/13	60.00	TST ground	\$3.7000	\$222.00
			Yes	f			

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

PO Total: \$2,974.00

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

u L

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 2

Change Date: 5/01/13